High Current Probe

HIGH CURRENT PROBE

The maximum continuous current rating of a spring probe is determined by its design, size and construction. Typical probes are rated from 2 to 8 amps maximum continuously current at working travel. While this is sufficient for most board test applications, higher current applications will require a much more solid and rugged probe to withstand current capabilities of 10 to 150 amps and beyond.

Our high current probes features

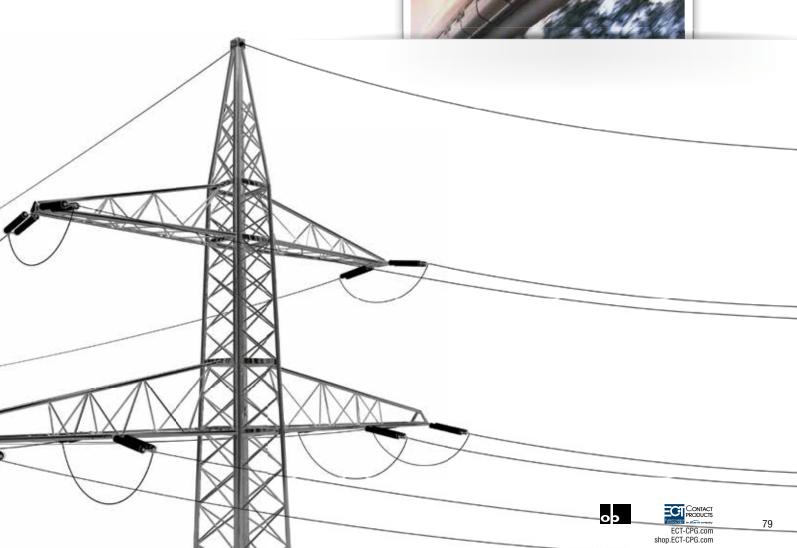
- · Low resistance plungers
- PogoPlus® Bias Ball construction
- · High Current optimized base material and plating
- · Higher temperature spring design
- Specialized high current tip geometry

Another high current solution is our Feed-Through Plunger probe line. As the name already describes, the plunger moves right through the probe and is made from a single piece, reducing the internal resistance of the probe to a minimum.

With increasing current, any resistance within the probe will generate heat. The higher the current the more heat is generated.

Another consideration is test cycle time. All probes are rated at continuously current carrying capability. During a test sequence the current might not be present at all time, giving the probe time to cool off and potentially being able to carry far more than the rated amps on the datasheet. Please consult our ECT contact for details on higher or pulsed current applications.

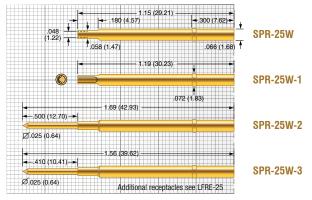




High Current Probe

HCP-25

100 mil (2.54 mm)



Mechanical

Recommended Travel: .167 (4.24) Full Travel: .250 (6.35) Operating Temperature: -55° C to $+150^{\circ}$ C

Spring Force in oz. (grams)

		Preload	Rec. Travel
Standard		1.29 (37)	4.0 (113)
Alternate	-1	2.23 (63)	8.00 (227)

Electrical (Static Conditions)

Current Rating: 10 amps
Average Probe Resistance: <25 mOhms

Materials and Finishes

Plunger: Heat-treated BeCu, Gold plated over hard Nickel Barrel: Phosphor Bronze, Gold plated over Silver

Spring: Stainless Steel, Silver plated

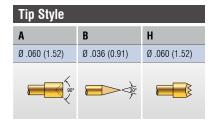
Bias Ball: Stainless Steel

Receptacle

Hole diameter: Ø .067 to .069 (1.70 to 1.75)
Suggested drill: #51 or 1.70 mm
Material Housing: Work-hardened Nickel Silver, Gold plated over hard Nickel

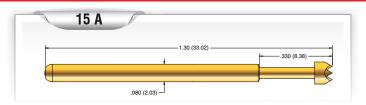
Material Post: Phosphorous Bronze, Gold plated

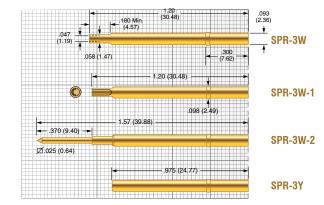




HCP-13

125 mil (3.18 mm)





Mechanical

Recommended Travel: .167 (4.24)
Full Travel: .250 (6.35)

Operating Temperature: -55°C to +150°C

Spring Force in oz. (grams)

		Preload	Rec. Travel
Standard		1.44 (41)	4.5 (128)
Alternate	-1	2.43 (69)	8.00 (227)

Electrical (Static Conditions)

Current Rating: 15 amps
Average Probe Resistance: <25 mOhms

Materials and Finishes

Plunger: Heat-treated BeCu, Gold plated over hard Nickel Barrel: Phosphor Bronze, Gold plated over Silver

Spring: Stainless Steel, Silver plated

Bias Ball: Stainless Steel
Terminal Ball: Stainless Steel

Receptacle

Hole diameter: Ø .094 to .096 (2.39 to 2.44)
Suggested drill: #41 or 2.40 mm

Material Housing: Nickel Silver, Gold plated over hard Nickel
Material Post: Phosphorous Bronze, Gold plated

Tip Style				
A	В	Н	P	
Ø .100 (2.54)	Ø .050 (1.27)	Ø .100 (2.54)	Ø .050 (1.27)	
90°	r= .010 (0.25)		90°	



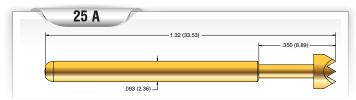


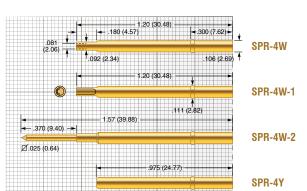
HCP-14

187 mil (4.75 mm)

HCP-15

187 mil (4.75 mm)





Mechanical

Recommended Travel: .167 (4.24) Full Travel: .250 (6.35) Operating Temperature: -55° C to $+150^{\circ}$ C

Spring Force in oz. (grams)

		Preload	Rec. Travel
Standard		0.86 (24)	4.8 (136)
Alternate	-1	4.32 (122)	12.0 (340)

Electrical (Static Conditions)

Current Rating: 25 amps
Average Probe Resistance: <25 mOhms

Materials and Finishes

Plunger: Heat-treated BeCu, Gold plated over hard Nickel Barrel: Phosphor Bronze, Gold plated over Silver

Spring: Stainless Steel, Silver plated

Bias Ball: Stainless Steel
Terminal Ball: Stainless Steel

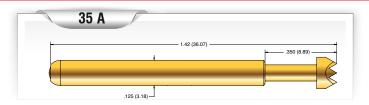
Receptacle

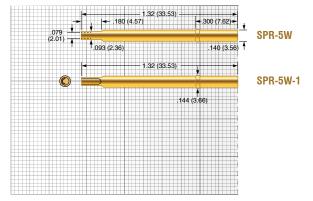
Hole diameter: \emptyset .107 to .109 (2.72 to 2.77) Suggested drill: 2.75 mm

Material Housing: Nickel Silver, Gold plated over hard Nickel

Material Post: Phosphorous Bronze, Gold plated

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Tip Style				
A	В	Н		
Ø .156 (3.96)	Ø .060 (1.52)	Ø .156 (3.96)		
90°	r= .010 (0.25)			





Mechanical

Recommended Travel: .167 (4.24) Full Travel: .250 (6.35) Operating Temperature: -55° C to $+150^{\circ}$ C

Spring Force in oz. (grams)

		Preload	Rec. Travel
Standard		3.76 (107)	16.0 (456)
Alternate	-1	6.05 (172)	24.0 (680)

Electrical (Static Conditions)

Current Rating: 35 amps
Average Probe Resistance: <25 mOhms

Materials and Finishes

Plunger: Heat-treated BeCu, Gold plated over hard Nickel Barrel: Phosphor Bronze, Gold plated over Silver

Spring: Stainless Steel, Silver plated

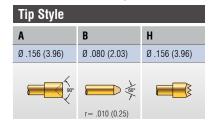
Bias Ball: Stainless Steel
Terminal Ball: Stainless Steel

Receptacle

Hole diameter: Ø .141 to .143 (3.58 to 3.63)
Suggested drill: 3.60 mm

Material Housing: Nickel Silver,

Gold plated over hard Nickel





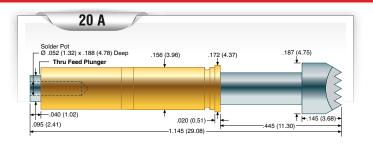


P3325

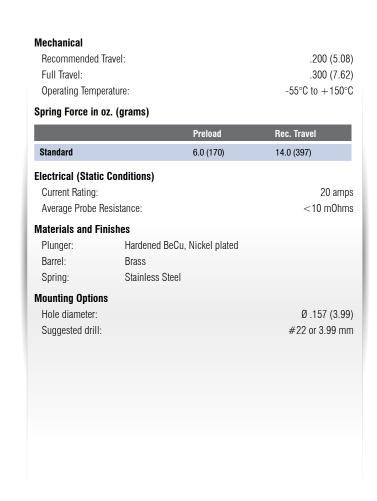
125 mil (3.18 mm)

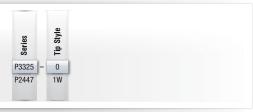
P2447-1W

225 mil (5.72 mm)



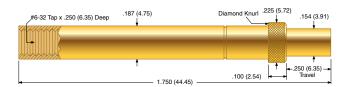
Mechanical Recommended Travel: .066 (1.68) Full Travel: .100 (2.54) Operating Temperature: -55°C to +105°C Spring Force in oz. (grams) Preload Rec. Travel Standard 5.0 (142) 8.3 (235) **Electrical (Static Conditions)** Current Rating: 10 amps Average Probe Resistance: <10 m0hms **Materials and Finishes** Plunger: Hardened BeCu, Gold plated Barrel: Brass Spring: Music Wire **Mounting Options** Hole diameter: Ø .086 (2.18) Suggested drill: #44 or 2.18 mm Tip Style Ø .061 (1.55) Ø .090 (2.29)



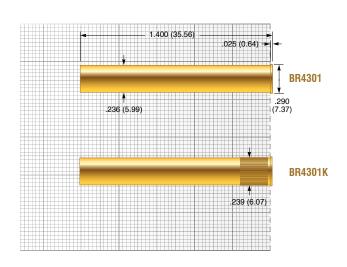








P4301



Tip Style					
1F	1R	1W	1Z	2F	2R
Ø .154 (3.91)	Ø .154 (3.91)	Ø .154 (3.91)	Ø .200 (5.08)	Ø .154 (3.91)	Ø .154 (3.91)



Spring Force in oz. (grams)

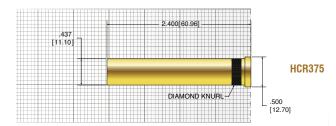
Current Rating Tellurium Copper: 50 amp: Average Probe Resistance: <5 mOhm: Materials and Finishes Plunger (1F, 2F) Tellurium Copper, Gold plated Plunger: BeCu, Gold plated Barrel: Tellurium Copper, Gold plated Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05	Electrical (Static Conditions) Current Rating BeCu: 40 amps: Current Rating Tellurium Copper: 50 amps: Average Probe Resistance: <5 mOhms Materials and Finishes Plunger (1F, 2F) Tellurium Copper, Gold plated Plunger: BeCu, Gold plated Barrel: Tellurium Copper, Gold plated Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05) Suggested drill: #B or 6.05 mm		Preload	Rec. Travel
Current Rating BeCu: 40 amp: Current Rating Tellurium Copper: 50 amp: Average Probe Resistance: <5 mOhm: Materials and Finishes Plunger (1F, 2F) Tellurium Copper, Gold plated Plunger: BeCu, Gold plated Barrel: Tellurium Copper, Gold plated Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05 mg)	Current Rating BeCu: 40 amps: Current Rating Tellurium Copper: 50 amps: Average Probe Resistance: <5 mOhms: Materials and Finishes Plunger (1F, 2F) Tellurium Copper, Gold plated Plunger: BeCu, Gold plated Barrel: Tellurium Copper, Gold plated Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05) Suggested drill: #B or 6.05 mm	Standard	16 (454)	25.7 (729)
Average Probe Resistance: <5 m0hm: Materials and Finishes Plunger (1F, 2F) Tellurium Copper, Gold plated Plunger: BeCu, Gold plated Barrel: Tellurium Copper, Gold plated Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05 mg)	Average Probe Resistance: <5 m0hms Materials and Finishes Plunger (1F, 2F) Tellurium Copper, Gold plated Plunger: BeCu, Gold plated Barrel: Tellurium Copper, Gold plated Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05) Suggested drill: #B or 6.05 mm			40 amps
Plunger (1F, 2F) Tellurium Copper, Gold plated Plunger: BeCu, Gold plated Barrel: Tellurium Copper, Gold plated Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05 suggested drill: #B or 6.05 mm	Plunger (1F, 2F) Tellurium Copper, Gold plated Plunger: BeCu, Gold plated Barrel: Tellurium Copper, Gold plated Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05) Suggested drill: #B or 6.05 mm	0		50 amps <5 m0hms
Plunger: BeCu, Gold plated Barrel: Tellurium Copper, Gold plated Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05 suggested drill: #B or 6.05 mm	Plunger: BeCu, Gold plated Barrel: Tellurium Copper, Gold plated Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05) Suggested drill: #B or 6.05 mm	Materials and Fir	nishes	
Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05 Suggested drill: #B or 6.05 mn	Spring: Stainless Steel Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05 Suggested drill: #B or 6.05 mm	0 (, ,	11 /	Gold plated
Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05 Suggested drill: #B or 6.05 mn	Ball: Stainless Steel Receptacle Hole diameter: Ø .238 (6.05 Suggested drill: #B or 6.05 mm	Barrel:	Tellurium Copper, (Gold plated
Receptacle Hole diameter: Ø .238 (6.05 Suggested drill: #B or 6.05 mn	Receptacle Hole diameter: Ø .238 (6.05 Suggested drill: #B or 6.05 mm	Spring:	Stainless Steel	
Hole diameter: Ø .238 (6.05 Suggested drill: #B or 6.05 mn	Hole diameter: Ø .238 (6.05 Suggested drill: #B or 6.05 mm	Ball:	Stainless Steel	
Material Housing: Nickel Silver, Gold plated	Material Housing: Nickel Silver, Gold plated	Hole diameter: Suggested drill:		Ø .238 (6.05 #B or 6.05 mm
Waterial Frodering. Worker Sirver, Gord placed	material recessing. Holder officer, adda plated		· Nickel Silver Gold	
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HC375

100 A 3.110 [78.99] 2.750 [69.85] .100 [2.54] 1/4-20 UNC-2B .311 [7.89] .375 [9.53] DIAMOND KNURL MIN TRAVEL



Mechanical

Recommended Travel: .250 (6.35) Full Travel: .360 (9.14) Operating Temperature: -55°C to +155°C

Spring Force in oz. (grams)

	Order Code	Preload	Rec. Travel
Standard	-4	27.2 (771)	64 (1814)
Alternate	-6	24.0 (680)	96 (2722)

Electrical (Static Conditions)

Current Rating: 100 amps

Average Probe Resistance: <25 m0hms

Materials and Finishes

Plunger: BeCu Gold plated Barrel: Brass Silver plated Spring: Stainless Steel

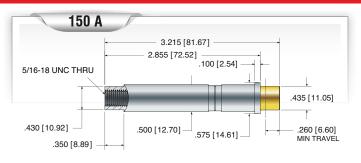
Receptacle

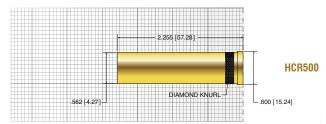
Hole Diameter: Ø .439 (11.15) Suggested drill: 7/16 or 11.15 mm Material Housing: Brass Gold plated

Tip Style (additional styles on request) 1F Ø .311 (7.89)

Tip Style Series HC375 1F HC500 1F

HC500





Mechanical

Recommended Travel: .250 (6.35) Full Travel: .260 (6.60) Operating Temperature: -55°C to +155°C

Spring Force in oz. (grams)

	Preload	Rec. Travel
Standard	22.08 (626)	220.8 (6260)

Electrical (Static Conditions)

Current Rating: 150 amps

Average Probe Resistance: <25 m0hms

Materials and Finishes

Plunger: BeCu Gold plated Barrel: Brass Silver plated

Spring: Stainless Steel Silver plated

Receptacle

Hole Diameter: Ø .571 - Ø .5679 (14.50 mm) Suggested drill: 14.50 mm Material Housing: Brass Gold plated

Tip Style (additional styles on request)							
1F							
Ø .435 (11.05)							



